

AMENDMENTS TO THE SPECIFICATION

Please replace Paragraph [0042] on Page 10 with the following paragraph:

[0042] With the driveshaft removed from the vehicle, the driveshaft is secured from movement taking care to prevent denting or fracturing which may result in an unbalanced driveshaft or driveshaft failure. With the driveshaft secured, the cutting tool 110 is inserted into the aperture 40 so that the teeth 112 fit between the stakes 40 ~~44~~. The cutting tool is then rotated to cut the stakes 44 from the inboard radial wall 36 (FIG. 3B). A downward force should be applied to the cutting tool 110 while rotating. The above procedure for removing the stakes 44 is then repeated for each of the remaining apertures 40. Because the bearing cups 72 are generally pressed into the apertures 40 in addition to being staked in place, the bearing cups are generally pressed into the apertures 40 in addition to being staked in place, the bearing cups 72 commonly pressed out of each aperture 40.

No new matter is added by this amendment.